

THE ODDLINGS

WAFFLE WRATH - 100 mm PRINT DATA SHEET

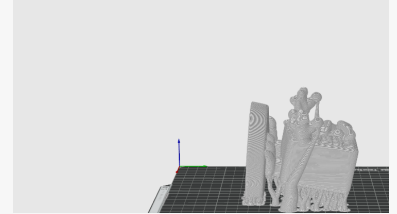
Recommended Setup

Target size	100 mm tall	Printer / nozzle	Bambu Lab A1 / 0.4 mm
Filament	PLA Basic	Layer / walls	0.20 mm / 3 loops
Infill	10% Gyroid	Supports	Tree Auto / 30 deg
Brim	Auto, 5 mm	Orientation	On its back

Recommended Orientation

Print the model on its back.

This is the orientation used for our slice and works with automatic tree supports. You may need to adjust the angle slightly until your slicer reports no errors and the model/supports are positioned correctly. Use the image as a visual guide rather than an exact angle requirement.



Slice Result - Waffle Wrath 100 mm

Model		Support		Total
Length	40.17 m	7.02 m		47.19 m
Weight	121.75 g	21.28 g		143.02 g
Slicer cost	2.86	Model print	6 h 12 m	
Prepare + timelapse	6 m 15 s + 13 m 4 s	Total time	6 h 31 m	

SUPPORTS ARE REQUIRED. Tree Auto at 30 deg is our recommended starting point. Settings are a guide; feel free to use your own settings; these are simply the settings we found worked well.

Featured Oddling



WAFFLE WRATH

PART OF THE ODDLINGS COLLECTION

100 mm print edition

This is Waffle Wrath's dedicated print guide. The featured artwork identifies the model at a glance while the settings above provide our recommended starting point for slicing and printing.

Remember: printers, filament and environments vary. Adjust the orientation and print settings when needed.